

Data Sheet

Reference No.: 46228

Hotforming Press -hydraulic-

Brand: LASCO
 Model: TZP 1000 SO
 YoM, approx.: 2001 used
 Reconditioned:
 Controls: PLC SIEMENS S7-400



Press Design

drive system: hydraulic
 number of suspensions: 1
 slide ejectors / cushion: no
 table cushion: no
 opening in table: no
 feedstock transport direction:
 back-front

Press forces

total force (nominal): 1000 to

Press Table

table surface (left-right): 2066 mm
 table surface (front-back): 2000 mm
 height above floor level: 630 mm

Slide

stroke: 900 mm

slide (hydr. Press)

approximation velocity max.: 600 mm/s
 working velocity min.: 15 mm/s
 working velocity max.: 40 mm/s
 return velocity max.: 390 mm/s
 return force: 100 to

Tool Assembly Dimensions

shut height (stroke down,
 adjustment up), BDC: 1710 mm
 distance table - slide max.: 1700 mm

Electrical specifications

total power consumption: 160 kW
 mains voltage: 400 V
 mains frequency: 50 Hz

Dimensions / weights

height above floor level: 6500 mm
 total weight approx.: 140000 kg

Attachments (presses)

press automation: yes
 gripper transfer system: yes
 acc. to actual accident protection
 regulation: yes
 European CE standards: yes

Additional Information:

Complete hot forming line consisting of:
 * 1000 to. hydraulic press LASCO
 * Schwartz furnace system:
 - max. lining width: 1700 mm
 - Furnace length: 27060 mm
 * Strothmann feeder
 * ABB loading and unloading robot

Seller:

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Photos & Documents

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